

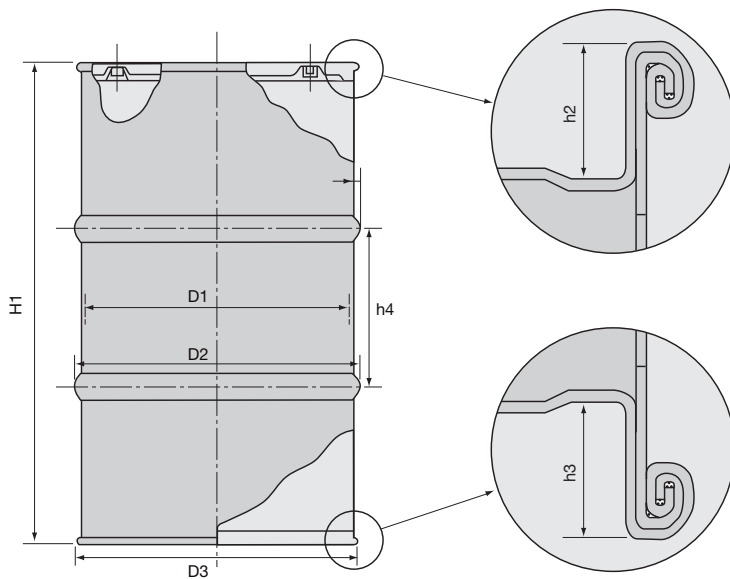


Internal Surface Coated Drum (Tight Head Type)

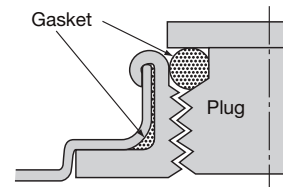
High-quality finished drums coated on internal surfaces with synthetic resin paint and baked to improve their chemical resistance. Suitable for containing corrosive chemical products, or those that have to be kept from direct contact with steel. Open head drums are for medium- or high-viscosity substances, powder and so forth.

➔ Major Application

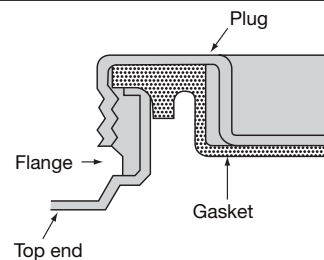
Used for corrosive chemicals, fine chemicals and other chemicals which have to be kept from direct contact with steel.



Inner Thread Type Closure



External Thread Type Closure



■ JIS Z 1601

Class	Gauge [mm]	Internal diameter [mm]	External diameter over rolling hoops [mm]	Diameter over bottom chime [mm]	Total drum height [mm]	Depth of top	Clearance from floor [mm]	Distance between beads [mm]	Total Capacity [L]	Mass [kg] (min.)
		D1	D2	D3		H1		h2		
Class H	1.6	566 ±2	585 (max.)	585 (max.)	890 ±5	(a)	4 (min.)	300 ±3	212 (min.)	27.5
Class M	1.2									20.5
Class LM	1.0/1.2									18.0
Class L	1.0									17.0

Notes (a) The depth of the top small be such that the closures and capseals/overseals do not protrude above the chime.

※Refer to "Type and Features of Internal Surface Coating Paint"